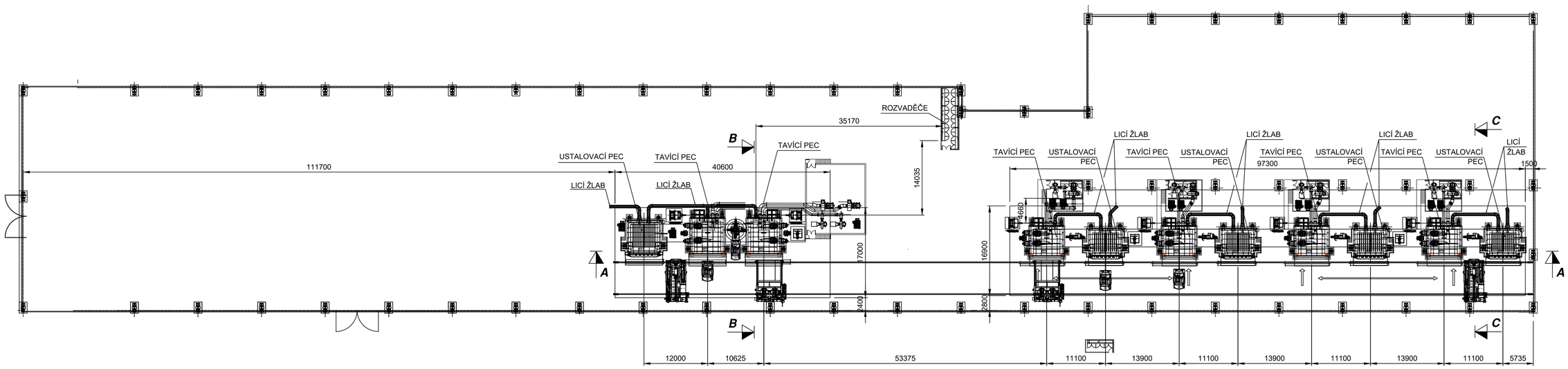
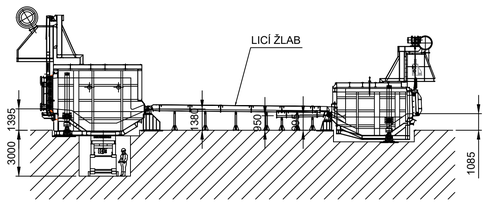
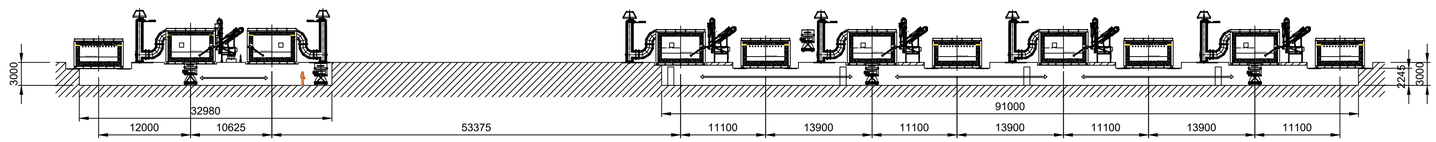




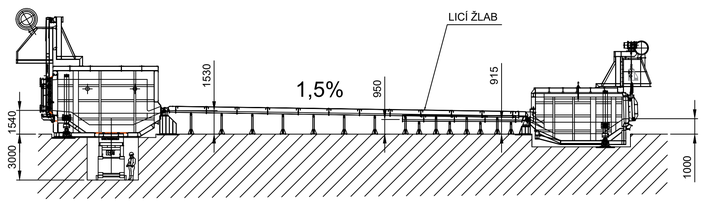
VÝŠKOVÉ ÚROVNĚ PRO LITÍ SVITKŮ (ALUF)
M 1:200

LITÍ TYČÍ (ALUM)

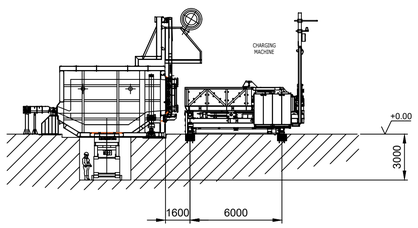
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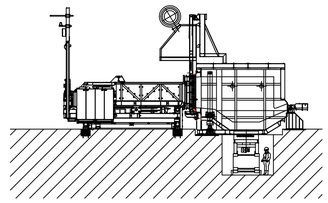
ŘEZ A-A



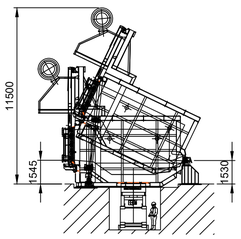
VÝŠKOVÉ ÚROVNĚ PRO LITÍ TYČÍ (ALUM)
M 1:200



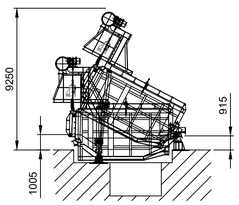
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M 1:200



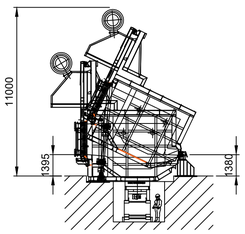
ŘEZ C-C
M 1:200



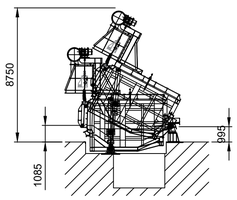
LITÍ TYČÍ
TAVÍCÍ PEC
M 1:200



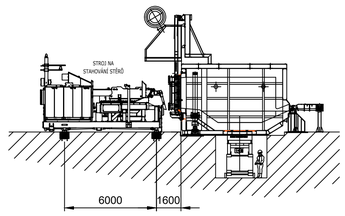
LITÍ TYČÍ
USTALOVACÍ PEC
M 1:200



LITÍ SVITKŮ
TAVÍCÍ PEC
M 1:200



LITÍ SVITKŮ
USTALOVACÍ PEC
M 1:200



STROJ NA STAHOVÁNÍ STĚRŮ
M 1:200

PROVOZ PECÍ - DISPOZICE, ŘEZY HP4-SUB-4433

Rev.	Modification	Date	Name
-	-	-	-

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Tolerances for dimensions without tol. according to ISO 2768-mK								
More than	0.5	3	6	30	120	400	1000	2000
Less	3	6	30	120	400	1000	2000	4000
MachineTool	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
Welded		±0.5	±1	±1.5	±2	±3	±4	±6

	Name	Date	Material
Drawn	YSJ	2/9/2024	
Checked	KJA	4/9/2024	Weight (Kg)
Verified	AGN	4/9/2024	

Customer: ALINVEST

Format: 1

Scale: 1:400

Title: GENERAL LAYOUT

insertec Furnaces & Refractories

Proj. Methode

Part Number: DL-LAY-20845

Revision: 02

Customer Number

Sheet: 1 of 1